







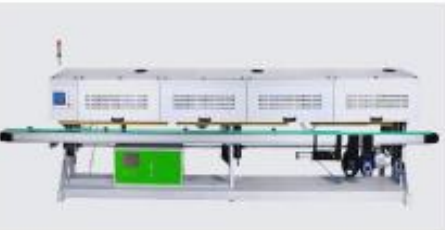
# JORPIMCON




JORDI PINILLA IMPORTACIONES Y  
CONSULTORÍA ESTRATÉGICA, S.L.


TIN CAN  
PRODUCTION LINE

I. Machines For Can Body Making: (Size: 300ml,600ml,1000ml used  $\Phi$ 99mm, 2000ml,5000ml used  $\Phi$ 153mm, Production capacity: 80-120cans/min)

Model	Specifications	Q'ty	Pictures For Reference
<b>Automatic Duplex Slitter</b>	<b>It's used for cutting tinplate sheets.</b>	1	
	Maximum Sheet Format: 1050*1050mm		
	Minimum Sheet Format: 600*600mm		
	Maximum Sheet Thickness: 0.5mm		
	Maximum Feeding Times: 32times/min		
	Maximum Cutting Speed: 980mm/s		
	Weight: 7600kg		
	Dimension: 6650×3880*1530mm		
<b>Powder Coating Machine</b>	Applicable can diameter: $\Phi$ 52- $\Phi$ 350mm	1	
	Transfer speed:10-70m/min		
	Coating width:8-14mm		
	Powder material: Polyester, Epoxies		
	Power:2.5KW		
	Air Consumption: 0.6Mpa		
	Input power:AC 220V,50HZ		
	Dimension: 900*900*2200mm		
	Weight: 500KG		

<b>Automatic Welder</b>	<b>It's used for tin can body seam welding.</b>	1	  
	Welding Speed: 10-15m/min		
	Capacity: 100 cans/min		
	Can Diameter: $\Phi$ 52- $\Phi$ 175mm		
	Can Height: 50-250mm		
	Sheet Thickness: 0.18-0.30mm		
	Weld overlap: 0.35mm-0.8mm		
	Copper Wire Diameter: $\Phi$ 1.38mm		
	Weight: 2800kg		
	Dimensions: 1600*1500*2000mm		
	<i>With one die free: <math>\Phi</math>99mm</i>		
<b>Toolings</b>	<b>Tooling for different sizes: <math>\Phi</math>153mm.</b>	1	
<b>Water chiller</b>	<b>It's used for cooling seam welder.</b>	1	
<b>External Roller Coating Machine</b>	Applicable can diameter: $\Phi$ 52- $\Phi$ 350mm	1	
	Applicable can height:50-600mm		
	Coation speed:10-45m/min		
	Coating width:10-16m/min		
	Air Consumption: 0.4Mpa		
	Power:50/60HZ P=400W		
	Input power:UVW 380V,50/60HZ		
	Dimensions: 1950*780*1550mm		
	Weight: 500KG		
<b>Induction Oven</b>	Drying Speed:15-30m/min	1	
	Applicable can diameter: $\Phi$ 52- $\Phi$ 350mm		
	Applicable can height:50-250mm		
	Production capacity:100-150cans/mins		
	Heating Type: Induction		
	Effective Heating: 2000mm*3		
	Heating Max. Power: 0.5-2KW*3 (Temperature Independent Control )		

<b>Conveyor</b>	V-Type Cans Stand Device	1	
	Conveyor: for the whole line		
	U-Turning: It's used for turning the conveyor		
	Transmissions for the conveyor		
<b>Automatic Necking&amp;Flanging+Beading+Sealing Combination Machine</b>	<b>It's used for tin can necking&amp;flanging, beading (depth 1.0-1.2mm) and sealing.</b>	1	
	Capacity: 80-120 cans/min		
	Can Diameter: $\Phi$ 99-153mm (4H-5H-4H, customized)		
	Can Height: H110-H240mm (Height can be adjust)		
	Power: 7.5KW		
	Weight: 7000kgs		
	Dimensions: 1425*2000*1600mm		
	<i>With one die free: <math>\Phi</math>99.</i>		
<b>Toolings</b>	<b>Toolings for different sizes changeover: <math>\Phi</math>153.</b>	1	
<b>Magnetic Palletizer</b>	<b>It's used for empty cans palletizing.</b>	1	
	Palletizing Speed: Around 2.5 layers/min.		
	Pallet Size: Max. 1.2*1.0m (Default Size) <b><i>If need different size, pls note it at begining.</i></b>		
	Suitable Diameter: $\phi$ 52-153mm		
	Stacking Height: Max. 1.7m (Including Pallet)		
	Stacking Mode: Push to stack, based on 0.8m high conveyor.		
	Dimension: 6750*1950*3000mm (Conveyor table: length 5m, height 0.7m)		
	Power: 4KW		
	<i>With one die free: <math>\Phi</math>99.</i>		
<b>Toolings</b>	<b>Toolings for different sizes changeover: <math>\Phi</math>153.</b>	1	
<b>Conveyor</b>	<b>Strapping and putting wooden pallet by manual.</b> Conveyors for connecting palletizer and wrapping machine. Let the palletize move to the wrapping machine automatically.	1	

<b>Wrapping Machine</b>	Turntable Speed: 0-10 circles/min	1	
	Turntable Diameter: 1500mm		
	Column Height: 2900mm		
	Winding Height: Max. 2800mm		
	Suitable Film Type: LLPDE Film		
	Film Width: 280-500mm		
	Pallet Loading Weight: Max. 800KG		
	Stretching Proportion: Stretch the film around 1.5 times		
	Power: AC220/50/60Hz, 1.5KW		

# TERMS OF DELIVERY AND PAYMENT

- Delivery Time: 180 days.
- Transport condition: CFR.
- Certification: CE certification.
- Line Price: ASK US.
- Payment: Irrevocable Letter of Credit at sight, by International Bank, transferable.
- Start-up with technicians salary included in this Price, not included air tickets, visa, foods and accomodation.
- Warranty: 1 year of Spanish warranty.

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